

SECTION 211-02: Power Steering
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Steering Gear to Fluid Cooler Return Hose — From Gear

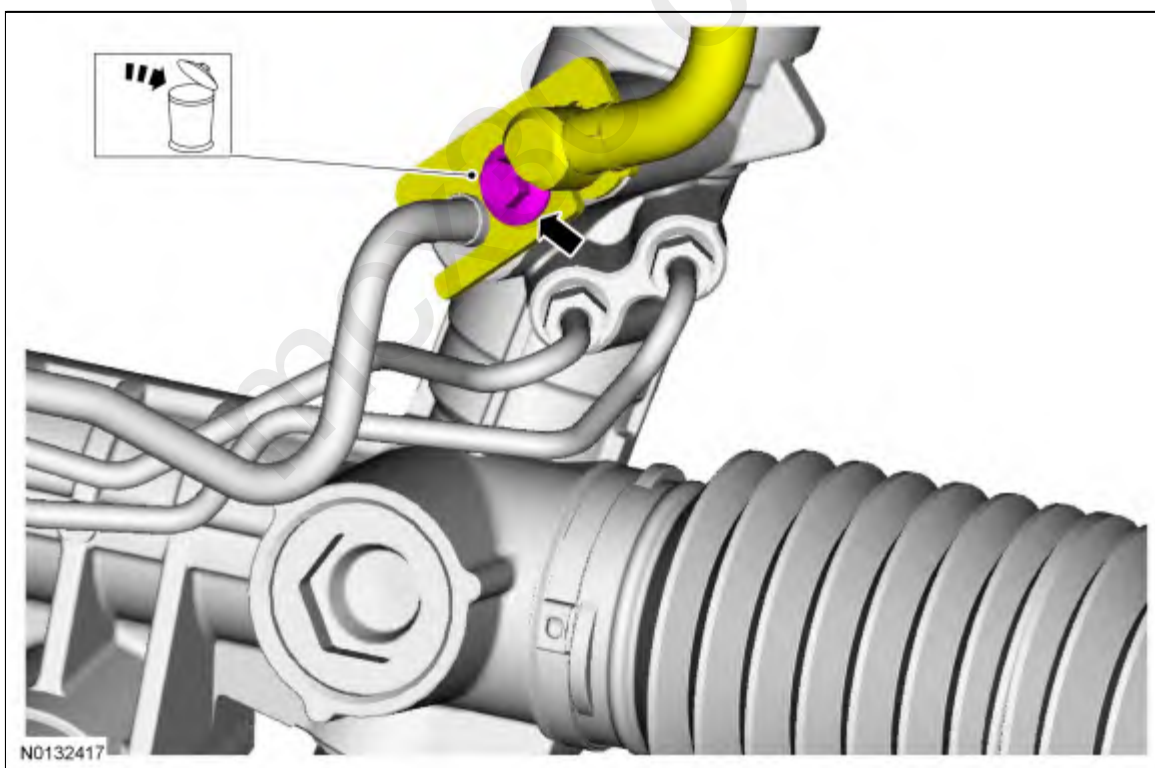
Removal

NOTICE: While repairing the power steering system, care should be taken to prevent the entry of foreign material or failure of the power steering components may result.

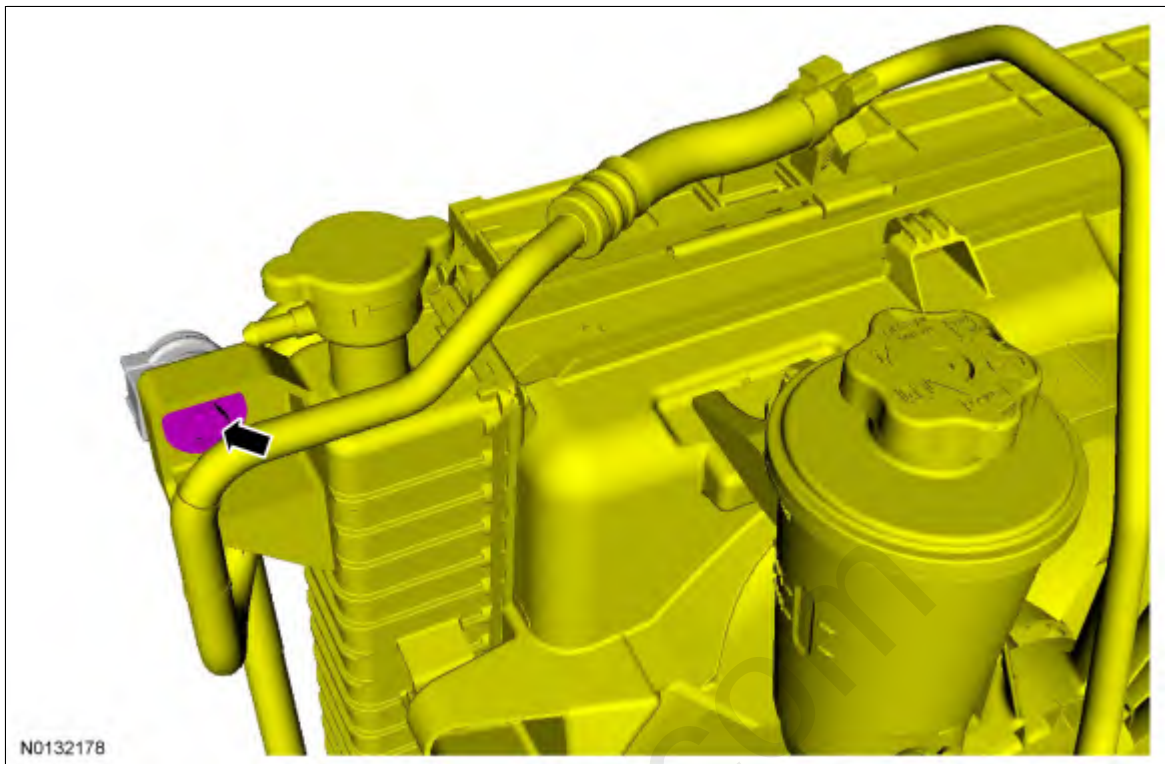
NOTE: Service the return hose from the gear with the return hose to the cooler.

NOTE: Removal steps in this procedure may include installation details.

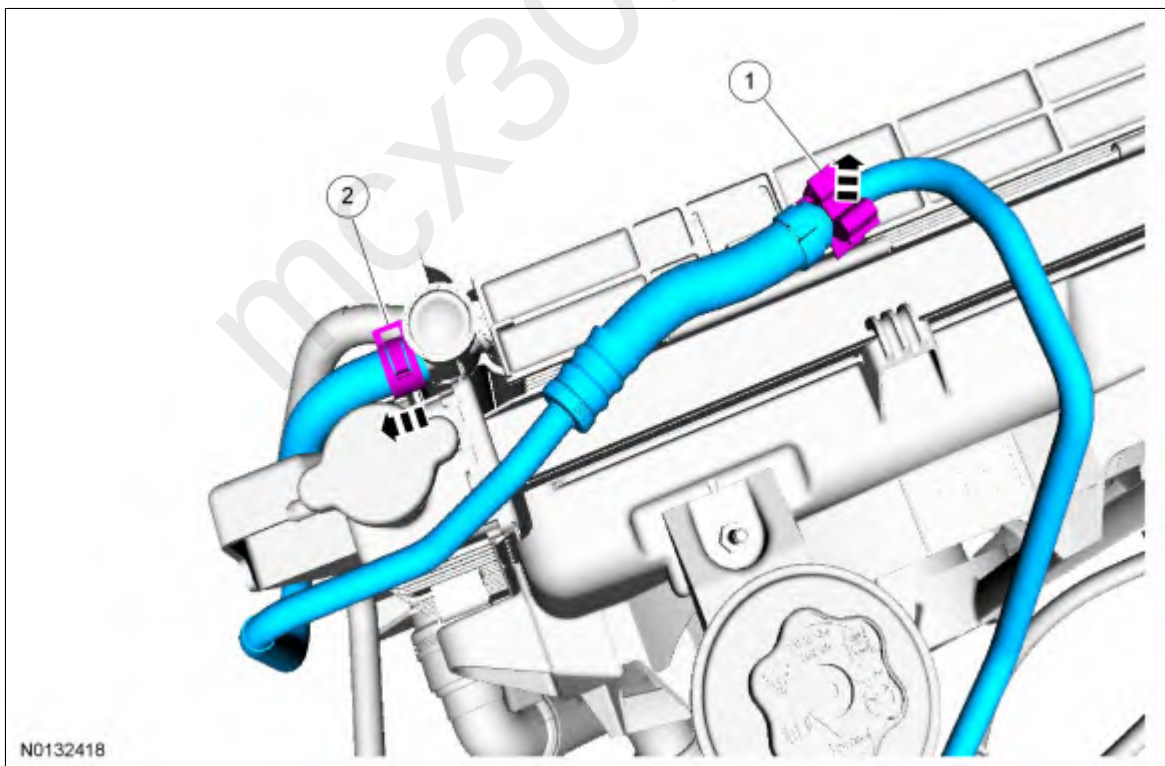
1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Remove the Air Cleaner (ACL) outlet pipe. For additional information, refer to [Section 303-12](#).
3. Discard the specified component. Follow local disposal regulations.
 - To install, tighten to 23 Nm (17 lb-ft).



4. On both sides.
 - To install, tighten to 15 Nm (133 lb-in).



5.



Installation

1. To install, reverse the removal procedure.

2. Fill the power steering system. For additional information, refer to [Section 211-00B](#).
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